

## **Special Features:**

- For fully automatic or manual resharpening and toothing of HSS-, segmental- and solid tungsten carbide saw blades
- · 6 axes CNC-control with fully digital servo drives
- Automatic saw blade loading system
- Fully automatic clamping flanges change, therefore bigger diameter range on one stack
- Optimum clamping through adapted clamping flanges therefore longer lifetime of the grinding wheel and no damage of the saw blade coating
- Optimum cleaning of the coolant by an external paper band-, centrifuge- or already available coolant facility
- Coolant can drop off, due to the slope-set saw blade magazines
- Easy input of data through touchscreen (based on Windows®) or external PC
- High surface quality and short grinding times
- Fully automatic operation with different saw blades and variable teeth data

 180 mm saw blade stack height
Remote diagnosis and software updates by ISDN or Modem optional

## Main Advantages:

- Fully automatic grinding of saws in diameter range 140 460 mm (incl. chamfering) without operator
- Saw blades in one stack can differ from bore, diameter, number of teeth and tooth form
- Multi-centering adapter, change of centering rings not necessary

For fully automatic and manual operation around the clock

## **Technical Data:**

Saw Blade Diameter • Manually • Automatically Max. Saw Blade Thickness Indexing Speed Number of Teeth Max. Stacking Height Cooling Equipment Grinding Wheel Drive Measurements L x W x H Weight net/gross

20 - 550 mm (100) 140 - 460 mm 6 mm 3 - 75 strokes/min. 999 180 mm 7 bar - 40 l/min. 2,2 kW approx. 1700 x 3000 (3500) x 1800 mm approx. 1500/1700 kg

We reserve the right to make modifications! Further technical information on request.

The CNC-Saw Blade Grinding Center

## August Heinr. Schmidt Transportanlagen GmbH

Kruppstr. 5

D-71254 Ditzingen Tel: +49-7156-17827-0 Fax: +49-7156-17827-150 www.schmidt-tempo.com info@schmidt-tempo.com